

Model:915

Material	Pipe Size / Schedule													
	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"	4 1/2"	5	6	8	10	12
Steel	Sch. 5, 10, 40											5, 10		
Stainless	Sch. 5, 10, 40					Sch. 5, 10								
Aluminum	Sch. 5, 10, 40													
PVC	40		40,80		40		40,80		40					
Copper	K,L			K,L,M		K,L,M & DWV								

Model:916

Material	Pipe Size / Schedule										
	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"	4 1/2"	5	6
Steel	Sch. 5, 10, 40						Sch. 5, 10				
Stainless	5, 10		Sch. 5, 10, 40				Sch. 5, 10				
Aluminum	Sch. 5, 10, 40										
PVC	40		40,80				40				
Copper	K,L			K,L,M		K,L,M & DWV					

Model:960

Material	Pipe Size / Schedule										
	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"	4 1/2"	5	6
Steel	Sch. 5, 10, 40										
Stainless	5, 10		Sch. 5, 10, 40				Sch. 5, 10				
Aluminum	Sch. 5, 10, 40										
PVC	40		40,80				40				
Copper	K,L			K,L,M		K,L,M & DWV					

Models:918/918-I

Material	Pipe Size / Schedule													
	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"	4 1/2"	5	6	8*	10	12
Steel	Sch. 5, 10, 40											5, 10		
Stainless	5, 10		Sch. 5, 10, 40				Sch. 5, 10							
Aluminum	Sch. 5, 10, 40													
PVC	40		40,80		40		Sch. 40,80						40	
Copper	K,M			K,L,M		K,L,M & DWV								

* 8" grooving is not recommended for Sch. 40 if pipe hardness is above 150 BHN

Model:920

Material	Pipe Size / Schedule																	
	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"	4 1/2"	5	6	8	10	12	14	16	18-24	
Steel	Sch. 5, 10, 40											5,10,std.*		5, 10				
Stainless	Sch. 5, 10, 40														5,10,std.*		5, 10	
Aluminum	Sch. 5, 10, 40																	
PVC	40			40,80				40										
Copper	K,L			K,L,M		K,L,M & DWV												

* Std. = Standard wall thickness (.375).

Note: Use of roll sets on both carbon and stainless steel pipe can lead to contamination of the stainless material. This contamination could cause corrosion and premature pipe failure. To prevent ferrous contamination, use roll sets *dedicated* for stainless steel grooving.

Note: Consult groover manual for exact capacity specifications.

